

DART AEROSPACE LTD		Work Order:	
Description: Co-Pilot Collective Head		Part Number:	D5046-1
Inspection Dwg: D5046 Rev: A			Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.350	+/-0.005					
R0.26	+/-0.030					
0.300	+/-0.005					
1.350	+/-0.005					
2.808	+/-0.005					
1.892	+/-0.005					
0.10	+/-0.030					
1.214	+/-0.005					
2.136	+/-0.005					
0.35	+/-0.030					
Ø0.116	+0.004/-0.001					
R0.13	+/-0.030					
0.25	+/-0.030					
Ø0.150	+0.005/-0.001					
1.66	+/-0.030					
0.830	+/-0.005					
Ø0.136	+0.005/-0.001					
Ø0.484	+0.006/-0.001					
0.375	+/-0.010					
1.450	+/-0.010					
5.30	+/-0.030					
4.00	+/-0.030					
0.70	+/-0.030					
10°	+/-0.5°					
33°	+/-0.5°					
R0.30	+/-0.030					
2.50	+/-0.030					
2.460	+/-0.010					
0.375	+/-0.010					
0.830	+/-0.010					
Ø0.160	+0.005/-0.001					
Ø0.500	+0.006/-0.001					
Ø0.750 x 0.150DP	+/-0.010 x +/-0.010					
0.254	+0.005/-0.000					
0.20	+/-0.030					
0.50	+/-0.030					
Ø0.63	+/-0.010					

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FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.83	+/-0.030					
0.60	+/-0.030					
3.80	+/-0.030					
Ø1.660	+/-0.010					
Ø1.170	+0.005/-0.000					
R0.03	+/-0.030					
0.10	+/-0.030					
Ø0.615	+0.008/-0.001					
0.830	+/-0.010					
1.200	+/-0.010					
0.55	+/-0.030					
0.35	+/-0.030					
1.26	+/-0.030					
0.57	+/-0.030					
0.13	+/-0.030					
R0.06	+/-0.030					
R0.09	+/-0.030					
Ø0.0605	+/-0.0005					
47°	+/-0.5°					

Measured by:		Audited by:		Preliminary Approval:	
Date:		Date:		Date:	

Rev	Date	Change	Revised by	Approved
A	14.04.23	New Issue	KJ	